



Components Supplied in the Kit

This guide outlines the components you receive with the Submarine Kit.

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INTRODUCTION

Supplied Components:

Qty Name

- | | |
|----|--|
| 1 | Blue Robotics T200 Thruster |
| 2 | Hitec HS-646WP Servo |
| 20 | M3 Brass threaded insert |
| 20 | M3x8mm Stainless Socket Head Cap Screw |
| 2 | 4mm Stainless Steel Rod |
| 2 | 24 Tooth (4mm Bore) Bevel Gear |
| 2 | 24 Tooth (6mm Bore) Bevel Gear |

This guide outlines the parts that come in the kit that are required for the Aft Cap Assembly. Find these parts and put them aside ready for the assembly guides for the Aft Cap.



PARTS:

- [T200 Thruster](#) (1)
Component
- [Hitec HS-646WP Servo](#) (2)
Component
- [M3 Brass threaded insert](#) (20)
Component
- [M3x8mm Stainless Socket Head Cap Screw](#) (20)
Component
- [4mm Brass Rod](#) (2)
- [24 Tooth \(4mm Bore\) Bevel Gear](#) (2)
- [24 Tooth \(6mm Bore\) Bevel Gear](#) (2)

Step 1 — T200 Thruster



- Find the T200 Thruster in the kit

Step 2 — Hitec Servo



- ① 2 x Hitec HS646WP servos are required for the Aft Cap Assembly

Step 3 — M3 x 8mm Stainless Socket Head Cap Screw



- 20 x M3 Stainless Socket Head Cap Screws are required for the Aft Cap Assembly

Step 4 — M3 Threaded Insert



- 20 x M3 Threaded insert are required for the Aft Cap Assembly

Step 5 — 4mm Stainless Steel Rod



- 2 x 4mm Stainless Steel rod's are required for the Aft Cap Assembly

Step 6 — Bevel Gear - 4mm Bore



- 2 x 4mm Bore Bevel Gear are required for the Aft Cap Assembly

Step 7



- 2 x 6mm Bore Bevel Gear are required for the Aft Cap Assembly